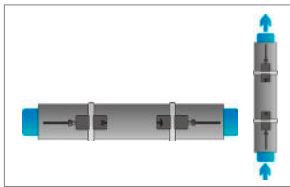
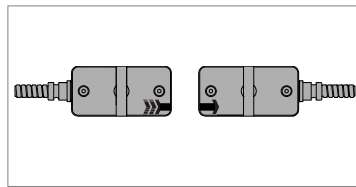


Step 1: Measurement Point and Pipe Preparation

- Avoid installation of sensors in the vicinity of deformations and pipe defects, near welding seams or where deposits could have accumulated.
- Select a measuring point with sufficient straight pipe to obtain accurate measurements. Please consult the manual for the recommended distances from sources of disturbance.
- For a horizontal pipe, mount the sensors on the side of the pipe. For a vertical pipe, mount the sensors at a location where the liquid flows upwards (Pic. 1).
- Mount the sensors in the direction of the flow (Pic. 2).
- Clean the pipe at the measurement point. Remove loose paint and rust with a wire brush or file.
- Apply coupling paste to the face of the clamp-on sensors before attaching them to the pipe.

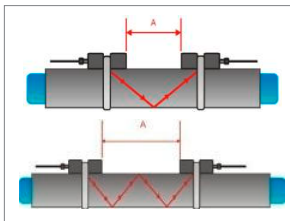


1. Mounting points

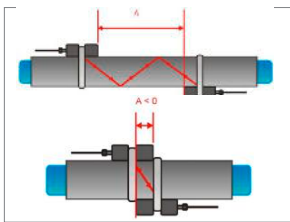


2. Flow direction

Sensor Mounting Configuration



3. Reflection mode (from above)



4. Diagonal mode (from above)

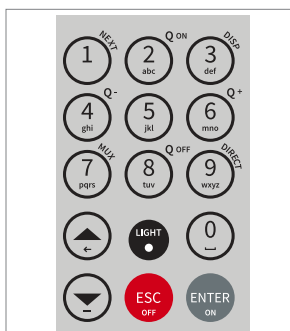
Reflection Mode

The flowmeter uses an even number of passes. This is the most convenient mounting arrangement, as the transducer separation distance can be measured very easily and the sensors can be accurately aligned. Use whenever possible (Pic. 3).

Diagonal Mode

Signal travels on an odd number of passes through the pipe. A single pass can be used for larger pipes and for dirty/aerated liquids where greater signal attenuation can occur. The sensor distance on this mounting configuration can be negative (sensors overlapping) (Pic. 4).

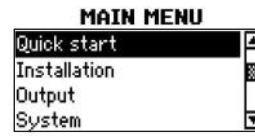
Step 2: Keyboard Familiarisation



- Show **NEXT** (1) available item
- **Q ON** (2) = Start totaliser function
- Show next **DISP**lay (3)
- **Q OFF** (8) = Stop totaliser function
- **DIRECT** (9) access to trend plot
- Move menu/selection item **UP**
- Move menu/selection item **DOWN**
- **ESC**ape entry without saving
Switch device **OFF** (press > 2 sec.)
- **ENTER** selection with saving
Switch device **ON** (press > 2 sec.)

Step 3: Quick Start Menu and Setup Wizard

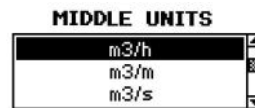
- The flowmeter can be prepared for measurement with the **Setup Wizard** as found in the **Quick Start** menu.



At first power on and the boot sequence, the **Main Menu** is displayed. Use the **UP** and **DOWN** cursor keys to select **Quick Start** and confirm by pressing **ENTER**.



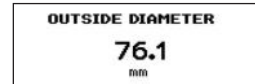
Select **Setup Wizard** to set up the flowmeter for measurement. If the sensors are recognised, the serial number will be shown. If not, the type can be selected.



Select the main measurement unit using the cursor keys and confirm with **ENTER**. This unit will be displayed in the middle of the measurement screen. Selecting **OFF** deactivates the measurement channel.



Select the pipe material using the cursor keys and confirm with **ENTER**.



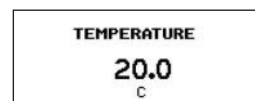
Enter the outer pipe diameter using the keypad and confirm with **ENTER**. Use **UP** key as backspace to correct for entry errors. If "0" is entered and confirmed, an additional screen appears that allows entry of the circumference. Press **ENTER** to confirm.



Enter pipe wall thickness using the keypad and confirm with **ENTER**. Use **UP** key as a backspace to correct for entry errors.



Select fluid using cursor keys. Confirm by pressing **ENTER**.



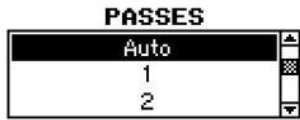
Enter the fluid temperature using the keypad. Confirm by pressing **ENTER**. Use **UP** key as a backspace to correct for entry errors.



Select pipe liner material using cursor keys and confirm by pressing **ENTER**. If a liner material is chosen, an additional screen appears that allows entry of liner thickness.

Step 3: Quick Start Menu and Setup Wizard (continued)

- Select number of sound passes (sound paths) using cursor keys.
- **Auto**: Selection by flowmeter according to entered parameters (number of passes shown later on *Sensor Positioning Screen*).



- 1: 1 pass (diagonal mode)
- 2: 2 passes (reflection mode)
- 3: 3 passes (diagonal mode)
- 4: 4 passes (reflection mode) etc.

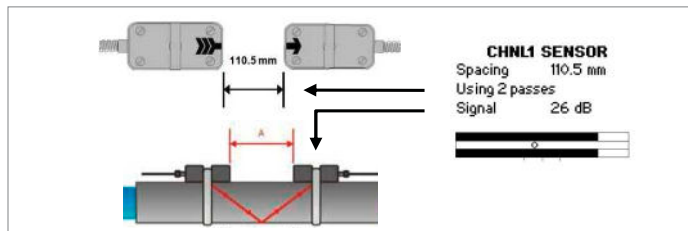
- Even number of passes: Both sensors on same side of pipe (see Pic. 3).
- Odd number of passes: Sensors on opposite sides (see Pic. 4). Confirm with **ENTER**.



Select **Start Measurement** and confirm with **ENTER** to start the sensor positioning procedure.

Sensor Positioning Screen

- Mount the transducers with the suggested spacing between the sensor heads. This distance has been determined by the flowmeter on the basis of the entered parameters.
- Use the displayed number of passes to install the sensors on the correct side of the pipe (see pictures 3 and 4).
- Observe the upper bar (signal-to-noise ratio) and lower bar (signal quality). These should be both filled to about the same level with a filling level of around 1/3 or more desired.



5. Sensor positioning screen

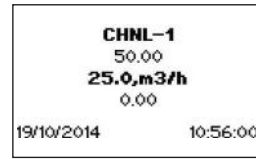
- Use the moving mark between the two signal bars for the fine adjustment of the sensor position. With correct pipe parameters entered and the sensors mounted at the suggested spacing, the mark should be near the central indication line (see three lines below the bottom signal bar).
- If the mark is to the left-hand side of the central indication line, the sensors are too close to each other. If the mark is to the right, the sensors are too far apart. Slide one sensor carefully along the pipe to bring the mark into a more central position. Measurements can be obtained when the mark is between the left and right indication line. Press **ENTER** to start measurement.

Measurement Screen



The main measurement unit is displayed when first entering the measurement screen. Press **NEXT** to see up to three units displayed with the main one in the middle. Two further measurement units can be assigned to this screen by going to **Main Menu - Output - Display**.

Totaliser



The totaliser is shown when in measurement mode after pressing **NEXT** twice. It can also be assigned to the three line display, datalogger or process outputs by selecting a quantity as the unit.

- The totaliser function is started with **Q_{ON}** when in measurement mode (measurement screen displayed). Pressing **Q₊** resets the total in positive flow direction. Pressing **Q₋** resets the total in negative flow direction. The totaliser function can be stopped with **Q_{OFF}**.
- Pressing **Q_{ON}** again will reset the positive, negative and overall totaliser. Change displays without resetting the totaliser by pressing **DISP** or **NEXT**.

Internal Datalogger

- The datalogger is reached via **Main Menu - Output**. It is activated in **Datalogger - Interval** by entering and confirming a non-zero value and selecting units to be recorded.
- Enter "0" and confirm to disable the logger. Up to ten measurement units can be selected for logging under **Datalogger - Selection**.
- Use the cursor keys to highlight a unit and press **ENTER** to select it. Press "0" to deselect it.
- An activated datalogger is indicated by a "document" symbol in the top left corner of the display. On start of measurement (measurement screen displayed) the logger records the selected measurement units.
- A blinking "document" symbol indicates a recording datalogger. Separation markers are set by the datalogger whenever a session begins.
- Leave the measurement screen by pressing **ESC** to stop recording.
- The recording interval can be changed in **Datalogger - Interval**. The datalogger is cleared using **Datalogger - Log Erase**. Ensure all required data has been downloaded.

Wall thickness gauge (WTG) (optional)



Optional sensor probes to measure pipe wall thickness are available. Ensure the correct pipe material is selected. Connect to the sensor input and select **Start Measurement**.

- The flowmeter will recognise the probe and display the measurement screen. Wall thickness will be shown when the sensor is in good acoustic contact with the pipe. Apply coupling paste to the face of the sensor.